

# Work Order ID 66749



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Friday, February 25, 2011 12:12:15 PM

Item ID:	D350-616-015	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Deck Plate					
Start Date:	2/25/2011	Start Qty:	2.00		Cust Item ID:	
Required Date:	3/11/2011	Req'd Qty:	2.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	1-02-25	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	E								

100		0.00							
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-616-015								
	CHG002								

8/11/05/19

HJ for BG 11-4-4

110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

11/4/14 SP 20

120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

8/11/05/19

(42)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 66749**

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Friday, February 25, 2011 12:12:15 PM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 2/25/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

4/10/20 (2)

11/5/24  
MF  
11-05-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Page 1

Friday, February 25, 2011 12:12:21 PM

Work Order ID: 66749

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	24.0000	10	20			

Location	Loc Qty	Loc Code
ST	6	
107715	6	
ST335	18	
105792	2	
112279	16	

D2344 Litter Deck Plate, 350	Manufactured	No				110	Each	3.0000	1	2			
---------------------------------	--------------	----	--	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST224	3	
64756	3	

D2348 Wearplate	Manufactured	No				110	Each	12.0000	4	8			
--------------------	--------------	----	--	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST011	12	
58425	1	
64802	11	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

# Picklist Print

Page 2

Friday, February 25, 2011 12:12:22 PM

Work Order ID: 66749

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

D2353  
Stiffener

Manufactured No

110 Each

10.0000

1

12

Location

Loc Qty

Loc Code

ST224

10

58426

10

Manufactured No

110 Each

2.0000

1

12

D2364  
Deck Plate, Fwd 350 Litt

Location

Loc Qty

Loc Code

ST225

2

57749

1

64098

1

Manufactured No

110 Each

0.0000

2

14

D2365  
Wearplate

D2369-1  
Deck Plate Locator Brackets

Manufactured No

110 Each

1.0000

1

12

Location

Loc Qty

Loc Code

ST241B

1

64758

1

Manufactured No

110 Each

2.0000

1

12

D2369-3  
Deck Plate Locator Brackets

Location

Loc Qty

Loc Code

ST241B

2

64759

2

2

11/4/15 sf (20)

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Friday, February 25, 2011 12:12:22 PM

Work Order ID: 66749

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

D3494-1 Manufactured No

110 Each

0.0000



Stub Cover

MS20426AD4-5 Purchased No

110 Each

5,517.000



Rivet

## Location

## Loc Qty

## Loc Code

ST317

5517

6733  
6874

535  
4982

110 Each

1,791.000

MS20426AD4-6

Purchased No



Rivet

## Location

## Loc Qty

## Loc Code

ST317

1791

110139

1791

110 Each

1,211.000

MS20426AD5-7

Purchased No



Rivet

## Location

## Loc Qty

## Loc Code

ST317

1211

101340  
7681

1025  
186

110 Each

1,313.000

MS20426AD5-8

Purchased No



Rivet

## Location

## Loc Qty

## Loc Code

ST317

1313

4533

1313

Handwritten notes: (13) 668881, 691871, 2/24/11

Handwritten notes: 50, 25, 50, SP

Handwritten notes: 50, 6, 12, SP

Handwritten notes: 12, 6, 12, 11/4/11 SP, (20)

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, February 25, 2011 12:12:23 PM

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Work Order ID: 66749

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

107.0000

15

30



Rivet

Location

Loc Qty

Loc Code

ST322

107

114945

107

MS20601-AD4W3

Purchased

No

110

Each

3,523.000

30

60



Rivet

Location

Loc Qty

Loc Code

ST321

3523

114538

3523

MS21042E3

Purchased

No

110

Each

2,631.000

6

12



Nut

Location

Loc Qty

Loc Code

ST300

2631

114784

9

115835

122

116391

900

116540

800

116549

800

MS24693-C273

Purchased

No

110

Each

157.0000

6

12



Screw

Location

Loc Qty

Loc Code

ST310

157

108246

5

114752

152

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, February 25, 2011 12:12:23 PM

Work Order ID: 66749

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48

Purchased

No

110

Each

2.0000



Screw



22

44

(40x)

M117094

sl

## Location

## Loc Qty

## Loc Code

ST309

2

116289

2

110

Each

3.0000

MS35207-264

Purchased

No



Screw



4

18

M116997

sl 11/4/14 @

## Location

## Loc Qty

## Loc Code

ST295

3

109031

2

115300

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

